

SPLIT Shippy Thurs. 29/06 Dart Aerospace Ltd.

Date: Tuesday, 5/23/2006 8:31:58 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WEARPLATE
Job Number	: 27194	Part Number	: D3511041
Estimate Number	: 12403	Drawing Number	: D3511 REV A
P.O. Number	: <i>NIA</i>	Project Number	: N/A
This Issue	: 5/23/2006 S.O. No. : <i>NIA</i>	Drawing Revision	: A
Prsht Rev.	: NC	Material	: <i>NIA</i>
First Issue	: <i>NIA</i> Type : SMALL / MED FAB	Due Date	: 6/10/2006
Previous Run	: 27006	Qty:	<i>14</i> Um: Each
Written By	<i>SEE COMMENT BELOW</i>		
Checked & Approved By	<i>06 05 23</i>		
Comment	: Est Rev: A New Issue 06-05-04 JLM : Est Rev: B New process 06-05-05 EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304S188	304 SHEET .188" THICK
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Comment: Qty.: 1.5572 sf(s)/Unit Total : 31.1430 sf(s)
304 SHEET .188" THICK
(M304S0188)
Batch: *M101104*

06 05 29

2.0	WATER JET	FLOW WATER JET
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Comment: FLOW WATER JET
1-Cut as per Dwg D3511
Dwg Rev: *A*
Prog Rev: *A*

06 05 30 14

2-Deburr if necessary

Identify as D3511-1

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

06 05 30 14

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

06 05 30 14

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 27194

Part Number: D3511041

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D35031

CUP



Comment: Qty.: 8.0000 Each(s)/Unit Total: 160.0000 Each(s)

CUP

Batch: B27198

AA 06/06/01 (14)

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr if necessary

2-Bend fwd 90 deg. bend per dwg D3511

FF 06-06-28 14

SB 06/06/01 14

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld as per Dwg D3511

A/R SS ROD Batch: M100372

AA 06/06/01 (14)

8.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

PD 06-06-27 (14)

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Form as per Dwg D3511

B 06-06-28 (14)

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-06-28 (14)

11.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

W/SL 06-06-28 (4)

Tuesday, 5/23/2006 8:31:58 AM

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WEARPLATE

Job Number: 27194

Part Number: D3511041

Job Number:



Seq. #:

Machine Or Operation:

Description :

12.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

Handwritten: 06/06/29

Handwritten: (4)

13.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Handwritten: P00519328-011

Handwritten: 06/06/30 (4)

14.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Handwritten: 06/06/30 (4)
Handwritten: 06/06/30

Job Completion



Date: Thursday, 29/06/2006 1:23:21 PM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : WEARPLATE
Job Number : 27194	
Estimate Number : 12403	
P.O. Number :	Part Number : D3511041
This Issue : 29/06/2006 S.O. No. :	Drawing Number : D3511 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 23/05/2006 Type : SMALL /MED FAB	Drawing Revision : A
Previous Run : 27006	Material :
Written By :	Due Date : 10/06/2006 Qty: 20 Um: Each
Checked & Approved By :	
Comment : Est Rev:A New Issue 06-05-04 JLM Est Rev:B New process 06-05-05 EC	

Additional Product

Job Number:



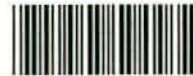
Seq. #:	Machine Or Operation:	Description :
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Dwg Rev: _____
Prog Rev: _____

2-Deburr if necessary

Identify as D3511-1

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

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Job Number:



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Machine Or Operation:

Description :

5.0

D35031

CUP



Comment: Qty.: 8.0000 Each(s)/Unit Total : 160.0000 Each(s)

CUP

Batch: _____

6.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr if necessary

2-Bend fwd 90 deg. bend per dwg D3511

7.0

LARGE FAB 1

LARGE FABRICATION RESOURCE 1



Comment: LARGE FABRICATION RESOURCE 1

Weld as per Dwg D3511

A/R SS ROD Batch: _____

8.0

QC5/9

WELD INSPECTION



Comment: WELD INSPECTION

9.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Form as per Dwg D3511

10.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

11.0

POWDER COATING

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Comment: POWDER COATING

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Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

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PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Identify and Stock
Location: _____

14.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Job Completion



